## **CATERPILLAR®**

## **Daily Generation Report**

To:Gujarat Flouro Chemicals Ltd,12/A,GIDC,Dahej,Bharuch,Gujarat-392130.		
Attn:Mr.Deepak Roshan		
Copy(s):Mr.B.K.Anand		
From: CPGS O&M		
Nandam - Plant Manager		
Report Date	20-Jul-12	
Non-lead Batter	0000	2000
Nominal Rating:  Engine Model:	6328 16GCM34	6328 16GCM34
Engine Model: Engine Worder:	58001	58002
Unit Number :	1	2
Running Hour	· ·	
Hour meter reading for the day (Hrs)	29062	2599
Hour meter reading for the previousday (Hrs)	29060	2599
Run hours for the day (Hrs)	2	
Run hours month to date (Hrs)	3	
Run hours year to date (Hrs)	29062	2599
Engine Starts	1000	
Start counter reading for the day	1020	101
Start counter reading for the previous day	1019	101
Number of starts for the day  Month to date	1 2	
Year to date	6	
Total starts	1020	101
Outage Hours		
D&M Outage(Scheduled Maintenance Hours)		
For the day (Hrs)	0	
Monthly to date (Hrs)	0	
Year to date (Hrs)	0	
O&M Outage(Un Scheduled Maintenance Hours)		
For the day (Hrs)	0	
Month to date (Hrs)  Year to date (Hrs)	0	
Fotal O&M Outage	0	
For the day (Hrs)	0	
Month to date (Hrs)	0	
Year to date (Hrs)	0	
Outage Due To Customer		
For the day (Hrs)	22	2
Month to date (Hrs)	478	48
Year to date (Hrs)   Availability	2662	266
· · · · · · · · · · · · · · · · · · ·	24	2
Available operating hours for the day  Available operating hours Month to date	480	48
Available operating nours Year to date	2664	266
Daily %	100.00%	100.00
Month to date %	100.00%	100.00
Year to date %	100.00%	100.00
Guaranting Set Availability for year %	93.61	93.6
Energy Produced		
Energy meter reading for the day	157016	14030
Energy meter reading for the previous day	157010	14030
Energy produced for the day (kWhrs)	6000	
Energy produced month to date (kWhrs)	6000	
Energy produced year to date (kWhrs)  Load factor for the day (%)	6000 47.41%	#DIV/
Load factor for the day (%)  Load factor month to date (%)	31.61%	#DIV/0
Load factor year to date (%)	0.00%	0.00

Flow meter for the day	853429	900696
Flow meter for the previous day	851531	900696
Fuel consumption for the day (Nm <sup>3</sup> )	1898	(
Fuel consumption month to date (Nm³)	1953	42
Fuel consumption year to date (Nm³)	2198	180
Fuel consumption in Nm <sup>3</sup> /ekWh for the day	0.316	#DIV/0
Fuel consumption in Nm <sup>3</sup> /ekWh month to date	0.326	#DIV/0
Fuel consumption in Nm³/ekWh Year to date	0.366	#DIV/0
Fuel consumption in ekWh/Nm³ For the day	3.161	#DIV/0
Fuel consumption in ekWh/Nm <sup>3</sup> Month to date	3.072	#DIV/0
Fuel consumption in ekWh/Nm <sup>3</sup> Year to date	2.730	#DIV/0
Oil Consumption		
Oil consumption for the day (liters)	0	(
Oil consumption month to date (liters)	0	
Oil consumption year to date (liters)	0	
L.O.Stock at site	208	
BSOC (g/kWhrs) for the day	0.000	#DIV/0
BSOC (g/kWhrs) month to date	0.000	#DIV/0
BSOC (g/kWhrs) year to date	0.000	0.000
General Remarks/Coments/Activities Carried Out		
Eng # 1 kept under stand by mode as per the customer instructions		
2. Eng # 2 kept under stand by mode as per the customer instructions		
3. Day wise walk-arounds inspections carried out for GE # 1 & 2		
4. Day wise manual cranking carried out for GE # 1& 2, and changed cranck shaft position as per the timing order		
5. As per O&M planning and prior consent of customer GE#1 capacity test trail carried as follows		
# At 10:35 hrs started Engine after thorough walk around inspection and couple of start preparation cycles		
# At 10: 45 hrs CB closed and loaded gradually up to 6.2 MW and found all parameters normal, and the same noted in log book		
# Reduced load gradually from 94% to 8% and CB closed at 12:35 hrs, stopped engine normal mode at 12:41 hrs		
# 208 Ltrs LO MPG1005 added as part of initial fill ( As part of scheduled LO replacement) to maintain the LO level at maximum load ie	from 45% to 60 %	
# RHS & LHS Turbochargers compressor wheel water washing has been carried.		
Note: Added Oil 208 Ltrs to the sump would not be consider under LO consumption		
Outages :		
Eng # 1 kept under stand by mode as per the customer instructions		
2. Eng # 2 kept under stand by mode as per the customer instructions		
Site Issues :		
# Power Station SCADA system: Hard Disk error message persisting, Temporarily system CPU kept under off mode		
# Power Station SCADA system: Hard Disk error message persisting, Temporaniy system CPO kept under oil mode		
# POWER Station SCADA system: Hard bisk error message persisting, Temporarily system CPD kept under oil mode # GE # 2 gas Flow Meter to be calibrated or resta # GE # 2 LCP-A/C Unit performance abnormal as insufficient cooling effect to panel internal electronic parts. Filling suitable refrigerant		

Maintenance Due
# Engine # 1 A & B banks turbochargers 24000 Hrs schedule maintenance due

# Both engines rupture disk to be replaced

1. Eng # 1up-comming 30,000 hrs scheduled spares planning to be reviewed ( Pls refer submitted 30k spares requisition )

2. Wastegate for GE # 1&2 - To be reconditioned as part of 7500 hrs sch maintenance ( Pls refer submitted 3rd quarter of FY11/12 spares requisition)